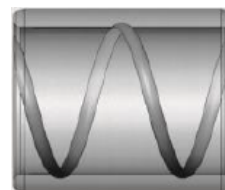


Production Range

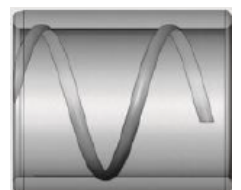
A	B	C	A	B	C	A	B	C	A	B	C
30	20	20	45	35	30	60	50	30	80	70	35
	25	30		35	35		55	35			40
	30	40		40	40		60	40			45
	35	45		45	45		65	45			50
	40	50		50	50		70	50			55
	45	55		55	55		75	55			60
	50	60		60	60		80	60			65
	55	65		65	65		85	65			70
	60	70		70	70		90	70			80
	65	75		75	75		95	75			90
		80		80	80		100	80			100
		85		85	85						
		90		90	90						
		95		95	95						
		100		100	100						
35	25	30	50	40	35	65	55	35	85	75	35
		35			40			40			40
		40			45			45			45
		45			50			50			50
		50			55			55			55
		55			60			60			60
		60			65			65			65
		65			70			70			70
		70			75			75			75
		75			80			80			80
		80			85			85			85
		85			90			90			90
		90			95			95			95
		95			100			100			100
		100									
38	30	30	55	45	30	70	60	40	90	80	40
		35			35			45			45
		40			40			50			50
		45			45			55			55
		50			50			60			60
		55			55			65			65
		60			60			70			70
		65			65			75			75
		70			70			80			80
		75			75			85			85
		80			80			90			90
								95			95
								100			100
40	30	30	55	45	30	75	65	40	95	85	40
		35			35			45			45
		40			40			50			50
		45			45			55			55
		50			50			60			60
		55			55			65			65
		60			60			70			70
		65			65			75			75
		70			70			80			80
		75			75			85			85
		80			80			90			90
		85			85			95			95
		90			90			100			100
		95			95						
		100			100						



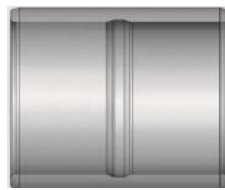
S



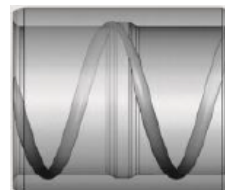
S SP.U



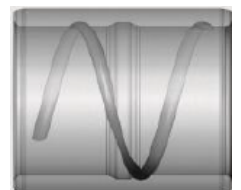
S SP.U 1P



I



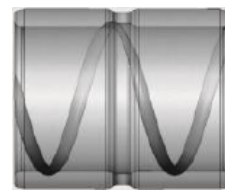
I SP.U



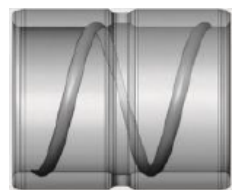
I SP.NU



E



E SP.U



E SP.NU

Standard Tolerances

Outside Ømm	Tolerance U6 (µm)	Outside Ømm	Tolerance C8 (µm)
>24	+61	>24	+143
≤30	+48	≤30	+110
>30	+76	>30	+159
≤40	+60	≤40	+120
>40	+86	>40	+169
≤50	+70	≤50	+130
>50	+106	>50	+186
≤65	+87	≤65	+140
>65	+121	>65	+196
≤80	+102	≤80	+150
>80	+146	>80	+224
≤100	+124	≤100	+170
>100	+166	>100	+234
≤120	+144	≤120	+180
>120	+195	>120	+263
≤140	+170	≤140	+200
>140	+215	>140	+273
≤160	+190	≤160	+210
>160	+235	>160	+293
≤180	+210	≤180	+230
>180	+265	>180	+312
≤200	+236	≤200	+240
>200	+287	>200	+332
≤225	+258	≤225	+260